

## Welded Wire Mesh Specifications

- Welded mesh fence fabric shall consist of 10.5 gauge (0.128 inch diameter) carbon steel with vertical wires at 3-inch centers and horizontal wires of the same size at 0.5-inch centers,
- Each wire shall be galvanized before being welded to meet the standard of ASTM-A641, then polyester coated black
- Welded mesh fabric fence shall meet the following specifications:
  - 1) Cross Wire Mesh Spacing 1/2 inch +/- 1/32 inch, center-to-center
  - 2) Line Wire Mesh Spacing 3 inch +/- 1/32 inch, center-to-center
  - 3) Panel Spacing As required
  - 4) Squareness Diagonal difference over 4 foot length shall not exceed 5/8 inch
  - 5) Weld Shear 500 lbs nominal using ASTM-A185
  - 6) Wire Breaking Strength No less than 1,000 lbs
  - 7) Wire Chemistry Low carbon steel wire as specified in ASTM-A853
  - 8) Wire Coating Galvanized 0.3 ounces per square foot, meeting ASTM A641 -Class 1 coating
  - Manufactured by C.E. Shepherd Co., LP or approved equal.

C.E. Shepherd Co., LP 2221 Canada Dry Street Houston, TX 77023 (713) 924-4300

